

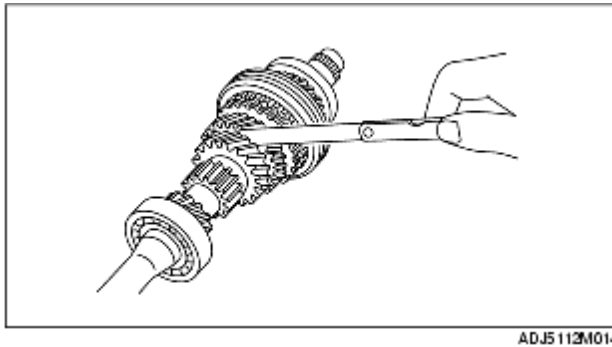
# PRIMARY SHAFT COMPONENTS PREINSPECTION

---

B3E051517201101

## 3rd Gear Thrust Clearance

1. Measure the clearance between 3rd gear and 2nd gear.

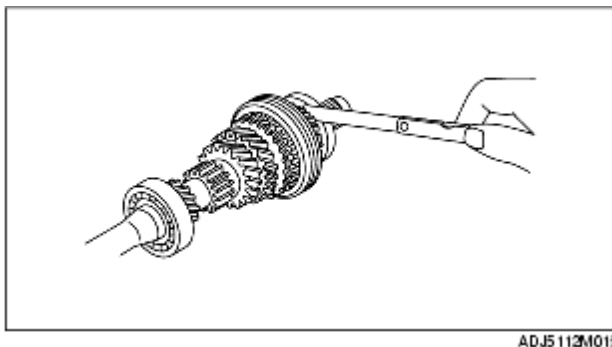


- If it exceeds the maximum specification, inspect the contact surfaces of the 3rd gear, 2nd gear and 3rd/4th clutch hub. Replace worn and damaged parts.

**Standard clearance**  
**0.06-0.21 mm {0.002-0.008 in}**  
**Maximum clearance**  
**0.26 mm {0.010 in}**

## 4th Gear Thrust Clearance

1. Measure the clearance between 4th gear and the bearing.



- If it exceeds the maximum specification, inspect the contact surfaces of the 4th gear, bearing, and 3rd/4th clutch hub. Replace worn and damaged parts.

**Standard clearance**  
**0.21-0.61 mm {0.008-0.024 in}**  
**Maximum clearance**  
**0.66 mm {0.026 in}**